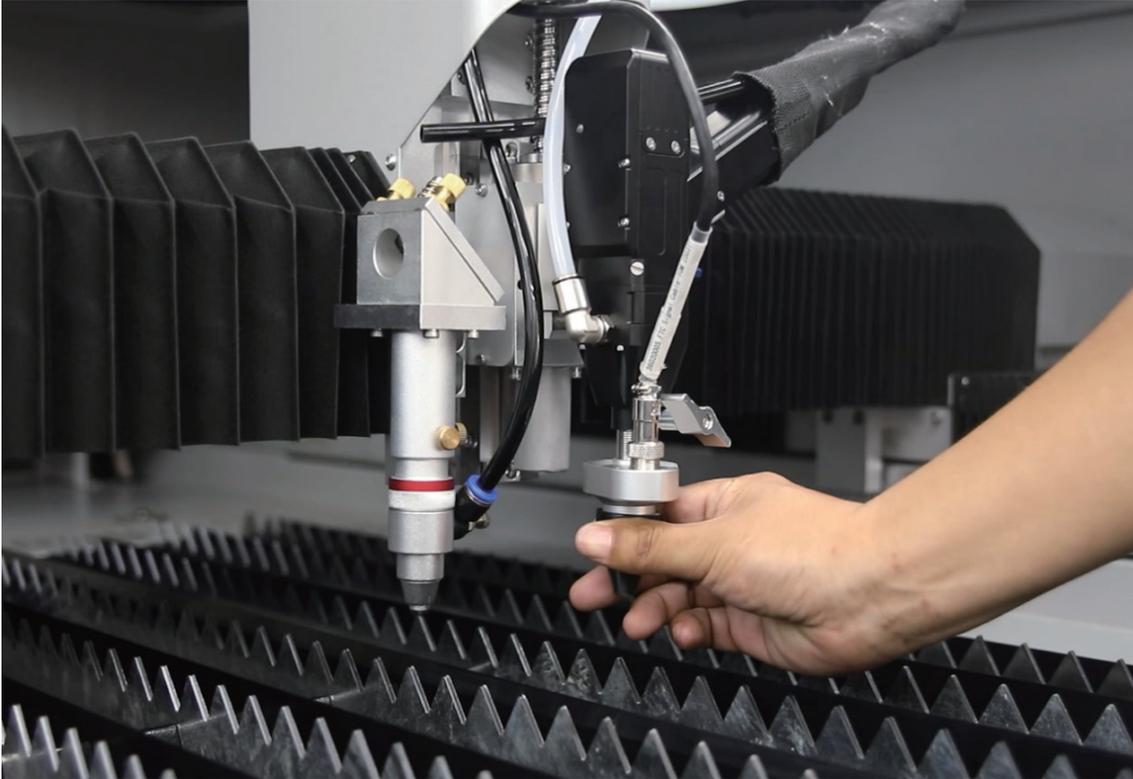# G·WEIKE

M Series

Installation Manual

Installation of software

1. Remove the laser head protective cover.

2. Turn on the main power supply, voltage stabilizer, laser, and machine tool switch in sequence.
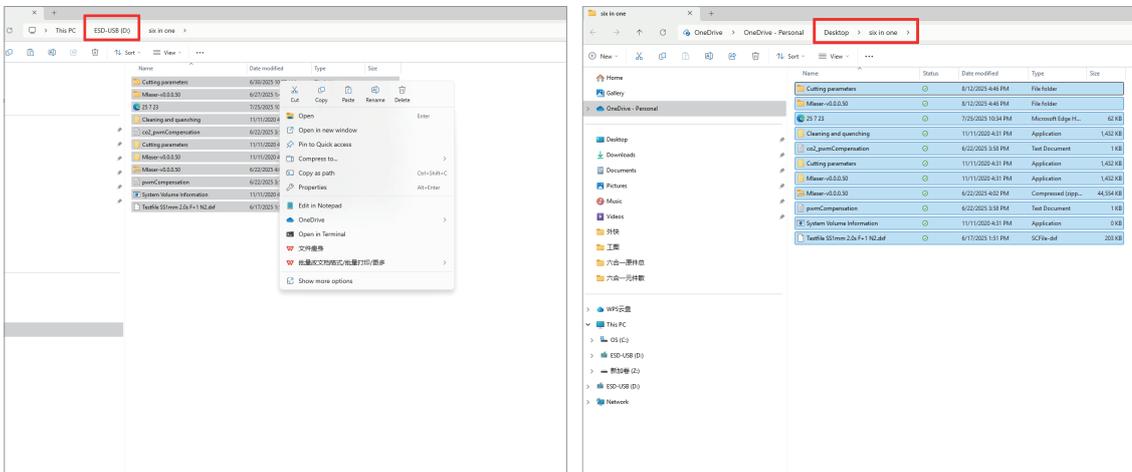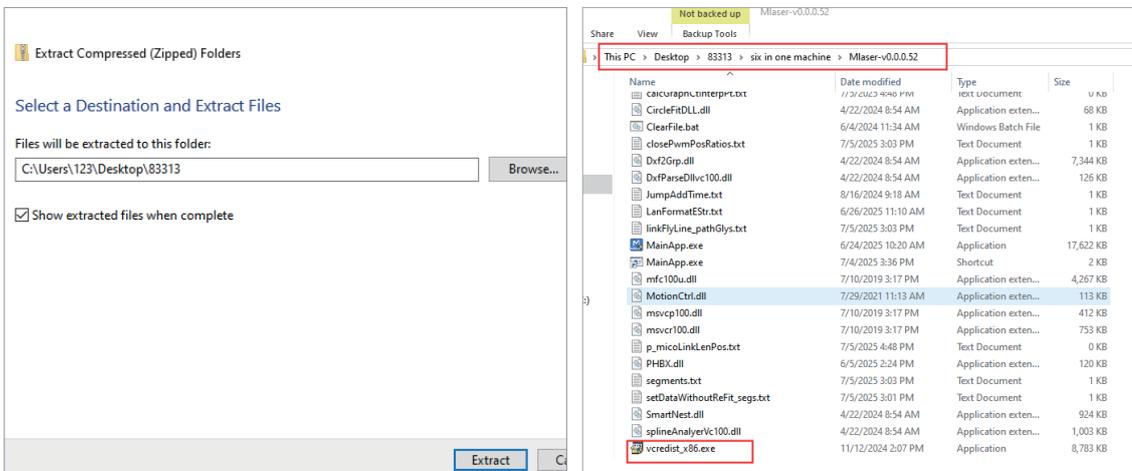
3. Turn on the internal lighting switch.

4. Take out the USB drive from the toolbox and insert it into the computer provided by the customer (this software only supports Microsoft systems and does not support Apple systems).
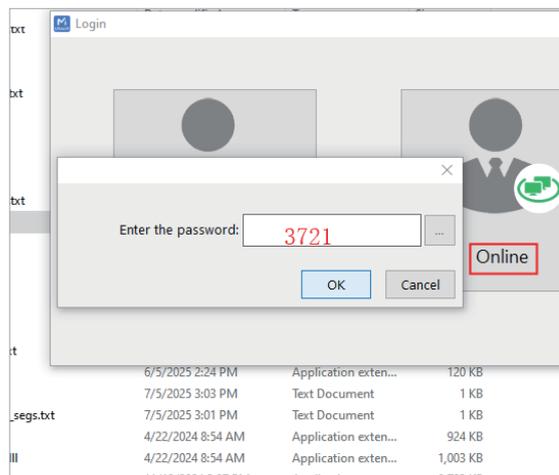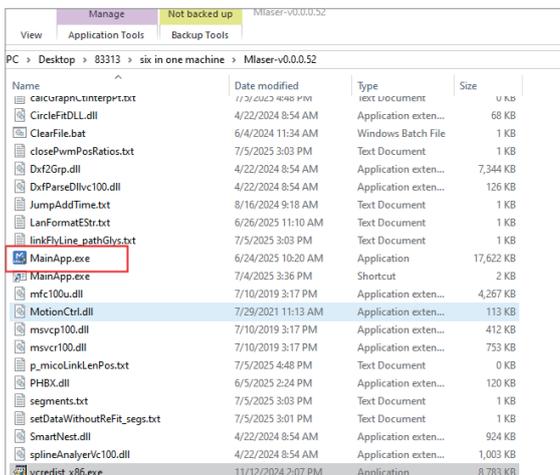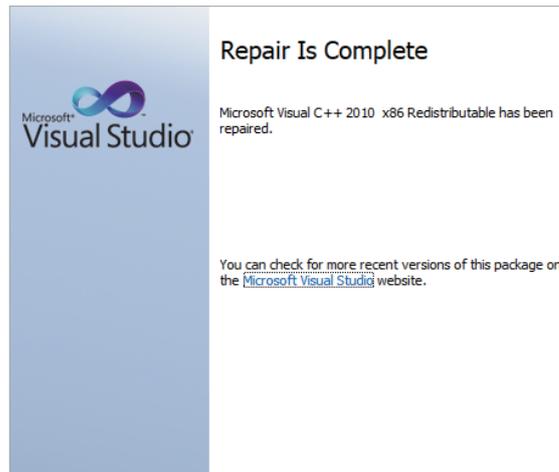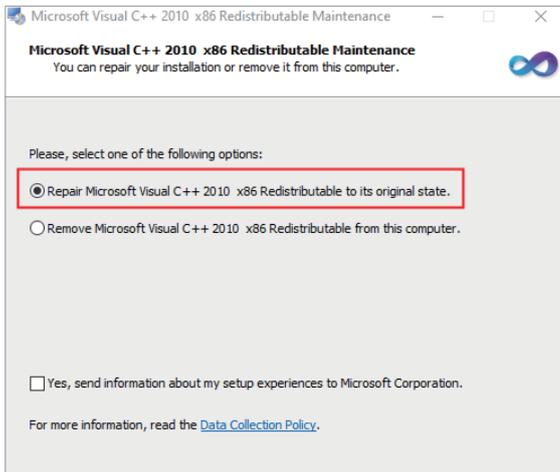
G·WEIKE

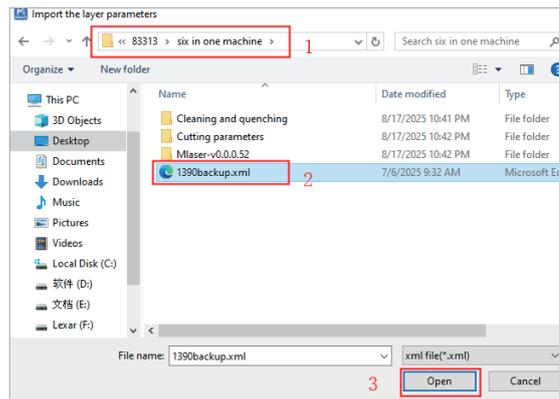**5.** Copy the installation files in the USB drive to the local disk of the computer.

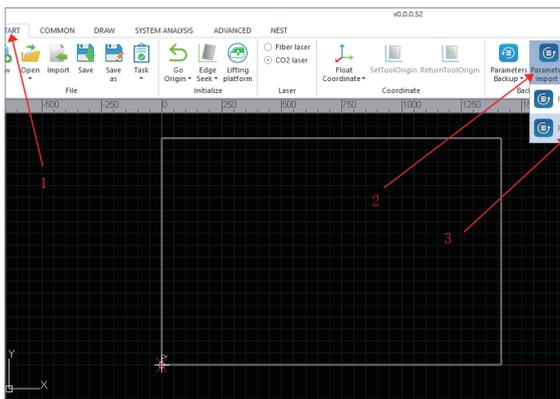**6.** Follow the installation steps to unzip the software, open vcredist_X86 to install the running environment, and after completion, open the software (Main app), select online mode, and enter the password 3721.

7. Import platform configuration (click Start - Parameter Recovery - Import Parameters from File. Find the folder where the parameters were copied just now; the .XML format is the platform configuration parameters).

8. Pull out the USB drive and put it back in place.
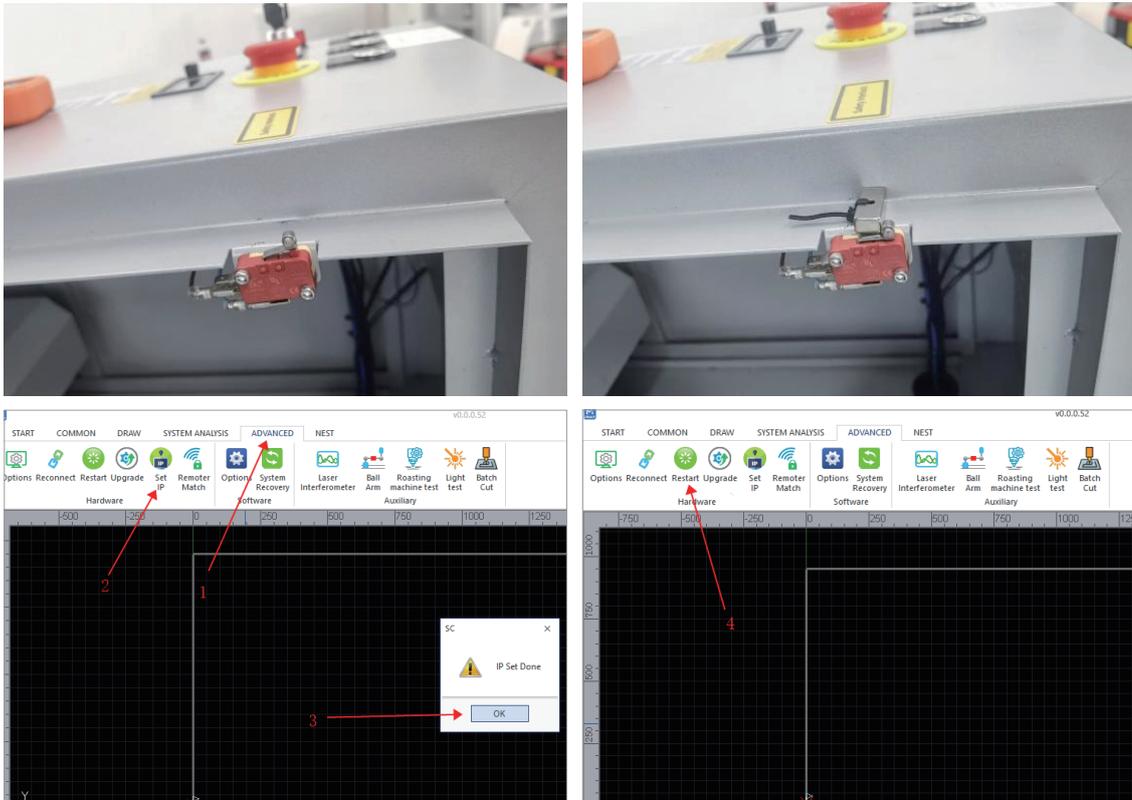

9. Take out the network cable from the toolbox and use it to connect the CNC and the computer.
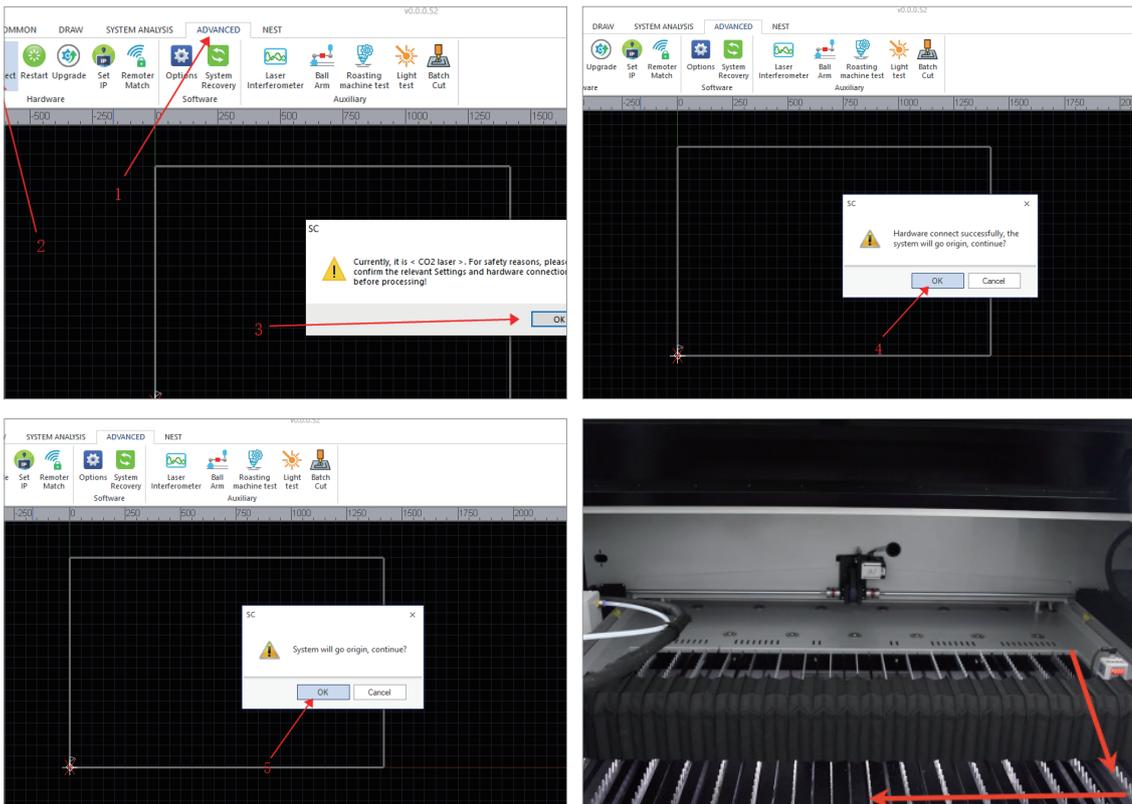
10. Take out the control handle from the accessories, install two AAA batteries, and insert the handle signal receiver into the computer.

11. Manually shield the door switch protection (to facilitate observing the running direction of the machine), set the local IP in sequence (auto - recognition), and restart the hardware.

12. Reconnect the hardware, and the device will automatically return to the origin (the direction of returning to the origin is at the left front. Pay attention to whether the direction of returning to the origin is correct. If not, press the emergency stop switch immediately).

13. Introduction to the mouse: Left - click to select, double - click the left mouse button to open, press and hold the left mouse button to move the mouse to frame the drawing, and after selecting the graph, you can drag the graph with the left mouse button. Right - click on the drawing to display quick processing options. Rolling the middle mouse wheel forward zooms in on a single graph, rolling it backward zooms out the view, and pressing and holding it allows you to move the view left, right, up, and down.