

G·WEIKE

M Series

Installation Manual

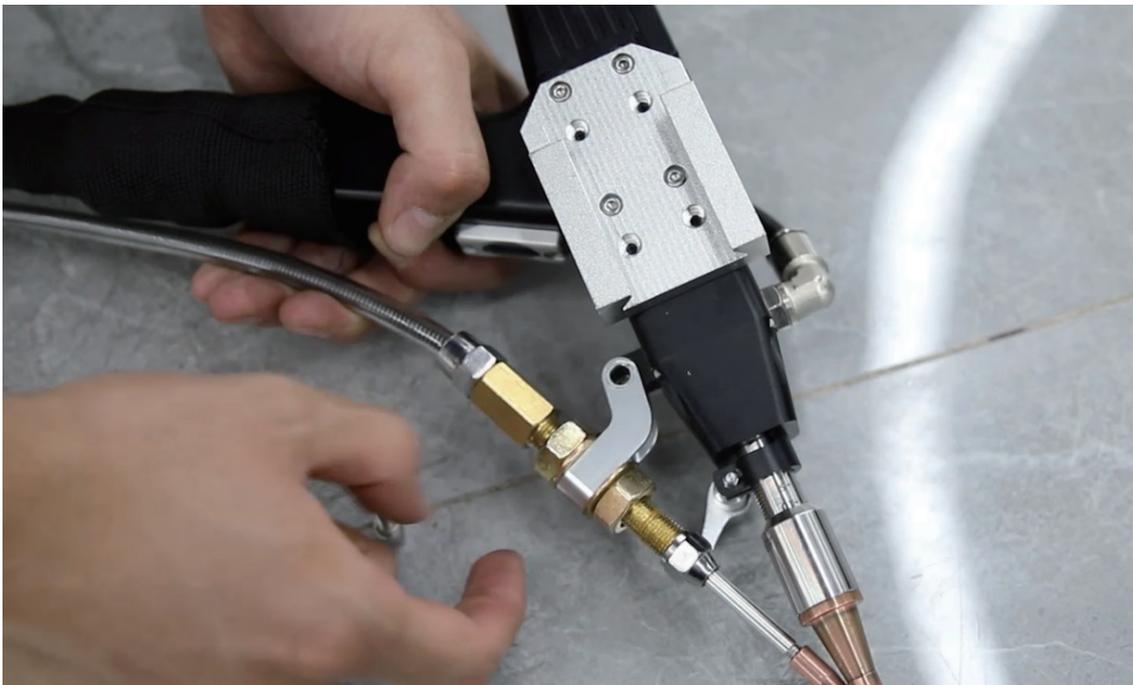


Hand cutting

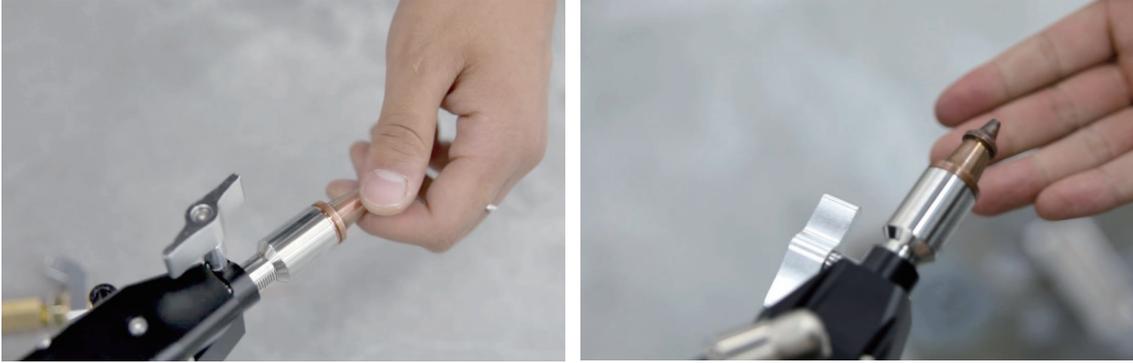
1. Power off the equipment.



2. Dismantle the wire feeding assembly.



3. Remove the wire feeding nozzle and replace it with a cutting-specific nozzle.



4. Adjust the air pressure to approximately 0.6MPa.



5. Install a ground terminal at the back of the laser, and clamp the metal clip to the customer's operating platform (a conductive metal platform).



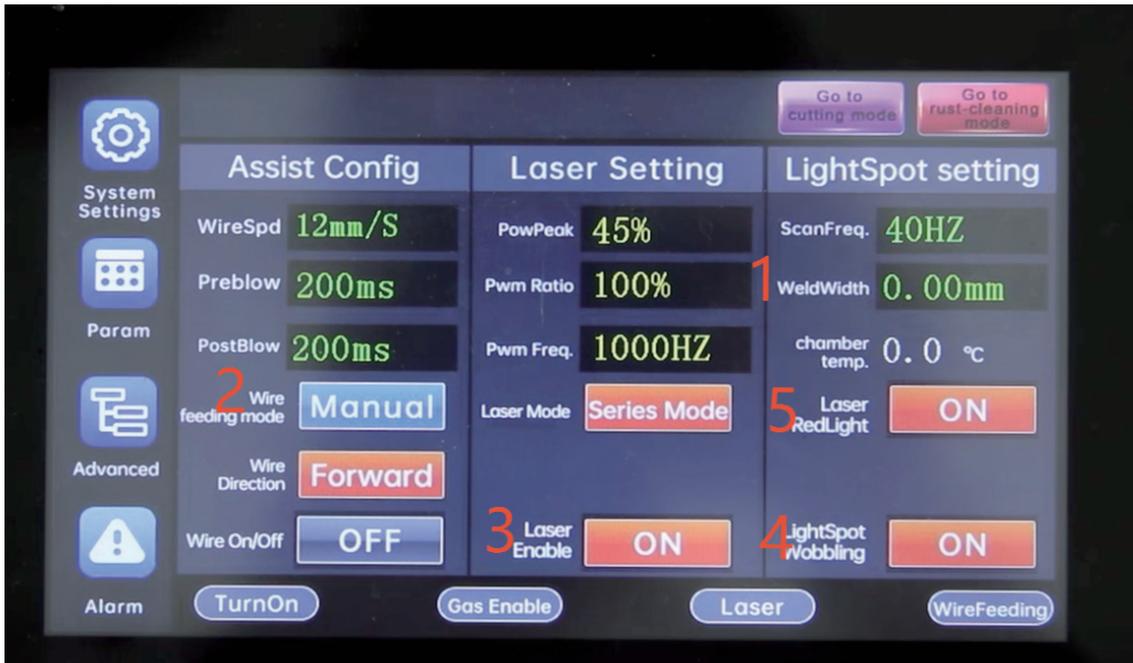
6. Turn on the main power supply, voltage stabilizer, welding machine's air switch, emergency stop button, and key.



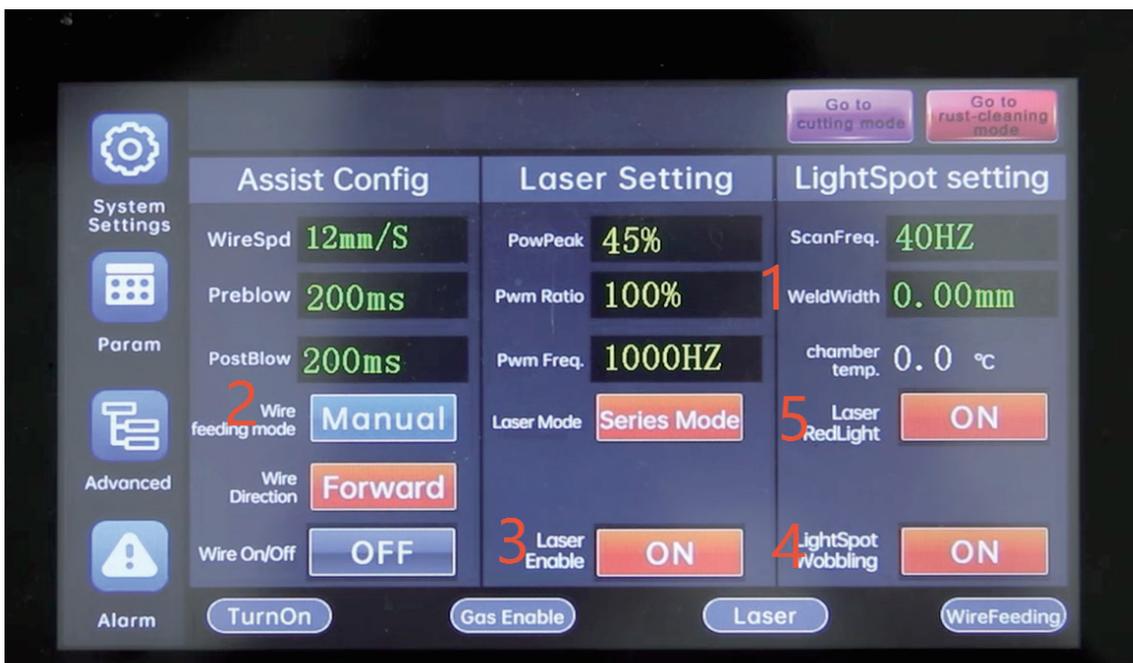
7. Change the scanning width to 0 and modify parameters according to the parameter table.



8. Change the wire feeding mode to manual.



9. Enable the laser and turn on the red light



10. Perform a cutting test (please start cutting from the edge of the plate to prevent damage caused by blowholes).

